Also recommended, written in a more informal style

Bebop to the Boolean Boogie, Third Edition: An Unconventional Guide to Electronics

Clive Maxfield

The only electronics book in the world to include a Seafood Gumbo recipe

Digital electronics represent signals by discrete bands of analog levels, rather than by a continuous range. All levels within a band represent the same signal state. Relatively small changes to the analog signal levels due to manufacturing tolerance, signal attenuation or parasitic noise do not leave the discrete envelope, and as a result are ignored by signal state sensing circuitry.
The transistor count of a device is the number of transistors in the device. Transistor count is the most common measure of integrated circuit complexity. According to Moore's Law, the transistor count of the integrated circuits doubles every two years.

On most modern microprocessors, the majority of transistors are contained in caches.

ICs can be made very compact, having up to several billion transistors and other electronic components in an area the size of a fingernail.
Pico is a unit prefix in the metric system denoting one trillionth, a factor of $10^{-12}$ (0.000000000001). This was one of the original 12 prefixes defined in 1960 when the International System of Units was established.
This amplifier circuit from Siemens was mass produced in 1965. Containing three transistors and five resistors on a 1.5 mm square chip.
15-Core Xeon Ivy Bridge-EX, Transistor count = 4,310,000,000
22 nm process, 23 mm x 23mm = 541 square mm
Lithography originally used an image drawn with oil, fat, or wax onto the surface of a smooth, level lithographic limestone plate.

The stone was treated with a mixture of acid and gum arabic, etching the portions of the stone which were not protected by the grease-based image.

When the stone was subsequently moistened, these etched areas retained water; an oil-based ink could then be applied and would be repelled by the water, sticking only to the original drawing.
The word lithography comes from the Greek lithos, meaning stones, and graphia, meaning to write. It means quite literally writing on stones.

In the case of semiconductor photolithography, our stones are silicon wafers and our patterns are written with a light-sensitive polymer called photoresist.

To build the complex structures that make up a transistor and the many wires that connect the millions of transistors of a circuit, lithography and pattern transfer steps are repeated at least 10 times, but more typically are done 20 to 30 times to make one circuit.

Each pattern being printed on the wafer is aligned to the previously formed patterns and slowly the conductors, insulators, and selectively doped regions are built up to form the final device.
Verilog HDL is a hardware description language used to design and document electronic systems. Verilog HDL allows designers to design at various levels of abstraction. It is the most widely used HDL with a user community of more than 50,000 active designers.
Logic Synthesis

Verilog is used in two ways

Model for discrete-event simulation

Specification for a logic synthesis system

Logic synthesis converts a subset of the Verilog language into an efficient netlist

One of the major breakthroughs in designing logic chips in the last 20 years

Most chips are designed using at least some logic synthesis
Logic Synthesis Tools

Mostly commercial tools
• Very difficult, complicated programs to write well
• Limited market
• Commercial products in $10k – $100k price range

Major vendors
• Synopsys Design Compiler, FPGA Express
• Cadence BuildGates
• Synplicity (FPGAs)
• Exemplar (FPGAs)

Academic tools
• SIS (UC Berkeley)
Testing

- Testing is one of the most expensive parts of chips
  - Logic verification accounts for > 50% of design effort for many chips
  - Debug time after fabrication has enormous cost
  - Shipping defective parts can sink a company

- Example: Intel FDIV bug
  - Logic error not caught until > 1M units shipped
  - Recall cost $450M (!!!)
Logic Verification

• Does the chip simulate correctly?
  – Usually done at HDL level
  – Verification engineers write test bench for HDL
    • Can’t test all cases
    • Look for corner cases
    • Try to break logic design

• Ex: 32-bit adder
  – Test all combinations of corner cases as inputs:
    • 0, 1, 2, $2^{31}$-1, -1, -2$^{31}$, a few random numbers

• Good tests require ingenuity
Synthesis and HDLs

- Hardware description language (HDL) is a convenient, device-independent representation of digital logic.

```
Verilog
input a, b;
output sum;
assign sum <= {1'b0, a} + {1'b0, b};
```

- HDL description is compiled into a netlist.
- Synthesis optimizes the logic.
- Mapping targets a specific hardware platform.

Compilation and Synthesis

Netlist

```
g1 "and" n1 n2 n5
g2 "and" n3 n4 n6
g3 "or" n5 n6 n7
```

Mapping

FPGA  PAL  ASIC (Custom ICs)